

# **PE STORAGE TANKS** Operation and installation manual



## Installation and Operation Manual for Plastic Storage Tanks PE-DF

#### **1. TRANSPORT AND STORAGE**

When storing and transporting the PE storage tanks, care must be taken to ensure that the tanks are not damaged by placing them on sharp objects such as nails, steel chips, etc. Avoid pushing the tanks over rough floors. Dirty tanks can be cleaned with water. The tanks must not be subjected to improper use on the construction site. Temporary outdoor storage of the tanks is possible in principle, but unprotected outdoor storage must be limited to 6 months.

#### 2. SETUP AND INSTALLATION

Before installing and before filling, the containers should be checked for contamination inside and cleaned if necessary. The tanks are installed horizontally on smooth, stable ground. The container bottom stands completely on the surface. Ensure that the tanks are set up so that they cannot tip over and that there is sufficient distance from the wall. Building regulations must be observed.

#### 2.1 TANKS FOR STORING LIQUIDS HAZARDOUS TO WATER

The tanks PE 2000 to 4000 DF white are approved according to abZ 40.21-138 and certificate KVU-No. 111.020.15 and KVU-No. 117.002.15 for storage of liquids hazardous to water. The tanks are installed as individual tanks in rooms of buildings, protected from UV light. The approval and national legal regulations must be considered.

The flanged partially placed at bottom of tank must not be connected when storing liquids hazardous to water and must not have any openings.

#### 2.2 STORAGE OF WATER

All plastic tanks from Dehoust of the PE-DF range in white or black have test certificates for use in leisure centres and bathing water application and in domestic installations.



#### 2.3 BOTTOM CONNECTION FLANGE

The bottom flange connection must be drilled out with a 70 mm hole saw (see photos) for mounting flanges or the connecting pipe. Make sure that it is correctly seated.











#### 2.4 BOTTOM CONNECTING PIPE

The containers can be combined to form tank batteries. The required tabs (part no. 971356) are supplied with the "lower connection" accessory.





#### **3. OPERATION MANUAL**

No impermissible stresses may be transferred to the tank wall by connected pipes. The containers are designed for products with a density of up to 1.15 kg per dm<sup>3</sup>. Filling the tank with alternative type liquid is to be avoided. The containers are designed for pressureless operation. Therefore make sure that the vessels are sufficiently ventilated during operation. Storage container type PE-DF are designed for continuous temperatures of max. 30°C; peak temperatures of the stored product of 40°C are only admisable if the material cannot heat up considerably above 30°C. Certificates and ordinances regulations must be observed.

The safety of the tanks is only guaranteed if the conditions of this manual and the legal regulations are observed and the installation is carried out by a specialist company. This company confirms the proper installation on the acceptance certificate.



# These installation and operations apply to storage containers:

PE 1100 DF	Article number	971294 and 971301
PE 1500 DF	Article number	971295 and 971303
PE 2000 DF	Article number	971253 and 971305
PE 2500 DF	Article number	971605 and 971306
PE 3000 DF	Article number	971593 and 971307
PE 4000 DF	Article number	971589 and 971309



Mehr Informationen im Internet: einfach die Artikelnummer im Suchfeld eingeben.



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### Possible accessories:

## DEHOUST

PE pipe sockets with loose flange up to DN 200



PE pipe with socket up to 2" IG



The tanks can be equipped with DN 600 access turret instead of DN 400



Bottom connecting pipe with connecting flange and stopcock 1 1/2"

Part no. 971565



Bottom connecting pipe 2" without individual shut-off



Flange with ball valve Part no. 971641



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