

## Assembly manual

### Connection pipe DN50 / 1 ½" for AQF storage containers - separately lockable -



The lower connection pipe AQF, separately lockable with stopcock 1 ½", is suitable for PE-storage containers AQF 570 and 690 grey, as well as AQF 750 and 1000 blue. The connection pipe has been developed for the on-site connection of the DN50 PE pipe or D=63mm hose.

Only containers of the same size may be connected together!

The following accessories are available:

Item	Name
971765	Basic package AQF DN50 for 2 tanks with 2 stopcocks 1 ½"
971770	Extension package AQF with stopcock 1 ½" for each additional tank
71645	Stopcock DN50

The following steps must be carried out to install the connection:

1. Unscrew plug.



2. Screw in the G 1 1/2" / S 56x4 adapter.

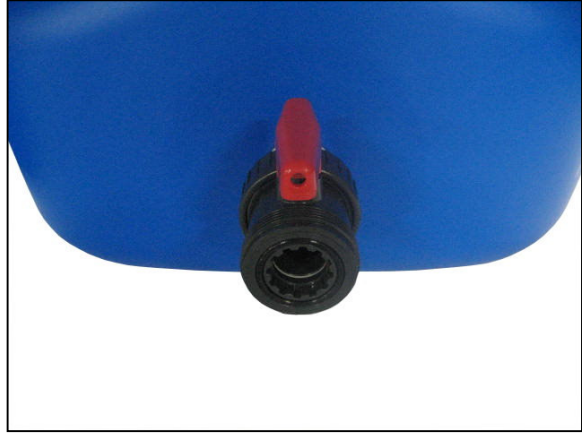


3. Align the tanks to the following spacing intervals:  
AQF 1000                      840 mm  
AQF 570, 690, 750        780 mm

4. Screw in and align the 1 1/2" stopcock using sealing tape.



5. Unscrew the threaded bush with the union nut on the stopcock.



6. and using sealing tape for screwing onto the PP-elbow-piece



7. and PP-T-piece.



8. Shorten the pipe length  $\varnothing$  63x760 as required. Recommended pipe length:
- |                   |       |
|-------------------|-------|
| AQF 1000          | 760mm |
| AQF 570, 690, 750 | 700mm |

9. Connect elbow, pipe  $\varnothing$  63mm and T-piece together. Observe tank spacing intervals.



10. Attach the pre-mounted pipe onto the tanks.

